

Date: Wednesday, 8/15/2007 6:23:03 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LATCH PLATE		
Job Number	: 33894					
Estimate Number	: 10511					
P.O. Number	: N/A		Part Number	: D2621		
This Issue	8/15/2007	S.O. No. : N/A	Drawing Number	: D2621 REV. B		
Prsht Rev.	NC		Project Number	: N/A		
First Issue	N/A	Type : SMALL /MED FAB	Drawing Revision	: B		
Previous Run	32355		Material	: N/A		
Written By	: JLM/07-08-15		Due Date	: 8/22/2007		
Checked & Approved By			Qty:	50	Um:	Each
Comment	: Est: C 02.02.28 Added inspection level 8 and level 5 SM					

Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S040	5052-H32 .040 Sheet
		
Comment: Qty.: 0.0656 sf(s)/Unit Total : 3.2813 sf(s) Material: 5052-H32 (QQ-A-250/8) 0.040" thick (M5052H32S040) Batch: M104921 HB 07-08-15		
2.0	WATER JET	FLOW WATER JET
		
Comment: FLOW WATER JET 1-Cut as per Dwg D2621 Dwg Rev: B Prog Rev: B HB 07-08-15 2-Deburr if necessary ← ml 07/08/20 (x 30)		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE HB 07-08-15		
4.0	QC8	SECOND CHECK
		
Comment: SECOND CHECK CR 07/08/23 (X50) (X50) (X50)		
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		
Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005.4.1 PT 07-08-25 (S0)		

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LATCH PLATE

Job Number: 33894

Part Number: D2621

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 POWDER COATING

POWDER COATING



11 102316



(50)

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

BL

07-09-05

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

PL

11/5 (50)

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5139

11 7/9/5 (50)

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

11 07/09/06

Job Completion



11 07/09/06

DART AEROSPACE LTD	Work Order:	53894
Description: Latch Plate	Part Number:	D2621
Inspection Dwg: D2621 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

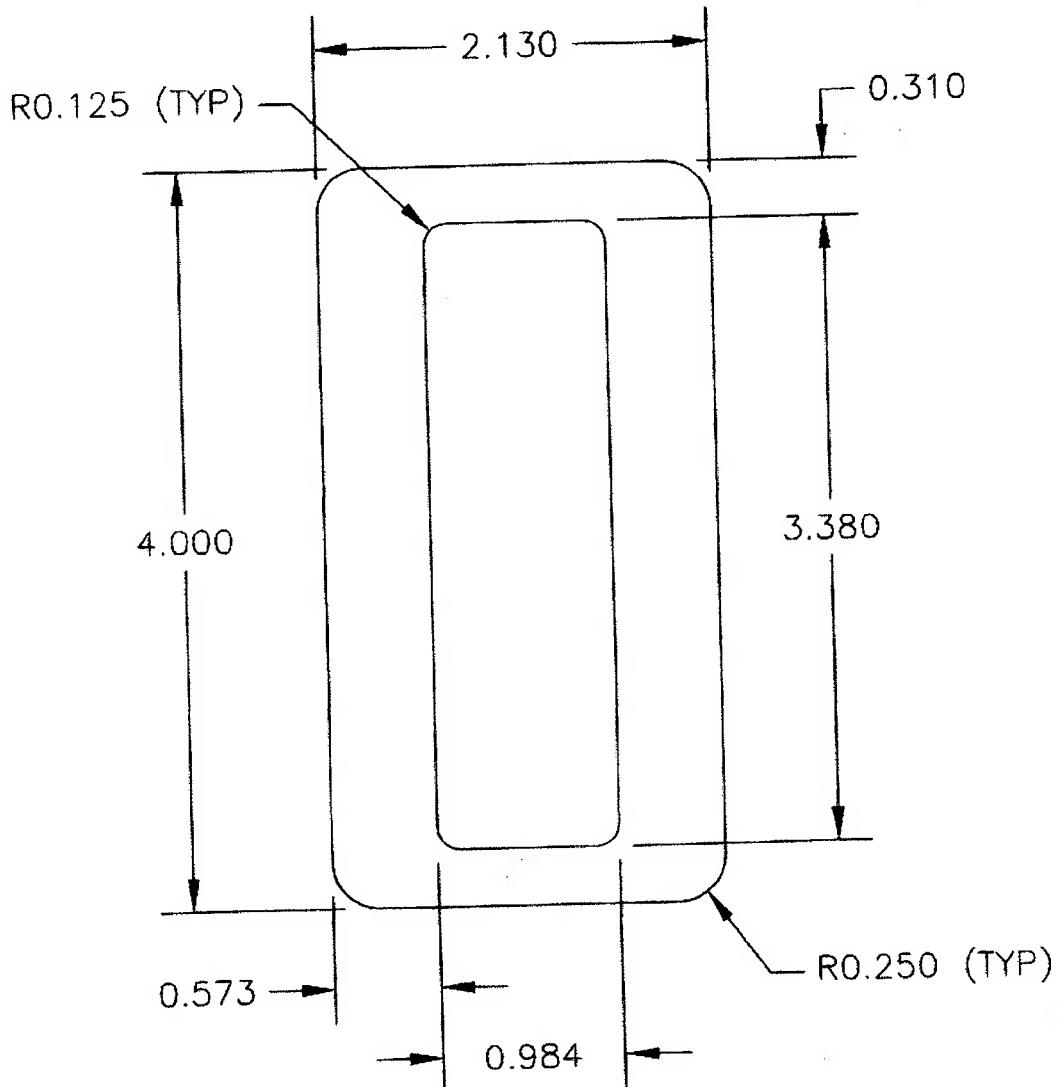
Measured by: HB	Audited by: CP	Prototype Approval:	N/A
Date: 07-08-15	Date: 07/08/15	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.06.15	New Issue	KJ/JLM	<i>[Signature]</i>



DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2621	REV. B SHEET 1 OF 1
DATE 00.06.01		TITLE LATCH PLATE	SCALE 1:1
A	96.08.15	NEW ISSUE	
B	00.06.01	ADDED FINISH; R0.125 WAS R0.118	

RELEASED
00.06.05 - P



MATERIAL: 5052-H32 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11) OR 2024-T3
(QQ-A-250/4) 0.040 THICK

FINISH: CHEMICAL CONVERSION COAT PER DART 005 4.1
POWDER COAT BLACK SANTEX (REF. 4.3.5.7) PER DART QSI 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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